



## TECHNICAL SERVICE BULLETIN

### TSB-GN-SP-0028 REV1

**Date:** July 11, 2023  
**To:** All Service and Parts Managers  
**From:** Technical Service Department  
**Subject:** Daikin *Fit* and Amana S-Series 1-1/2- to 3-Ton Heat Pumps - Missing Knockout for Drain Pan Heater Wiring Harness

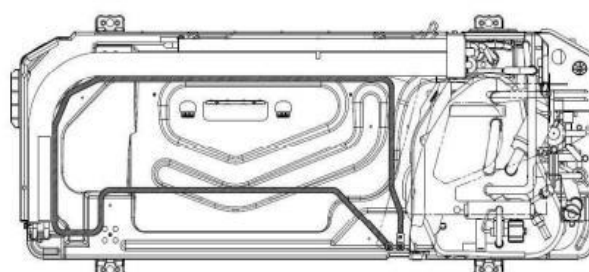
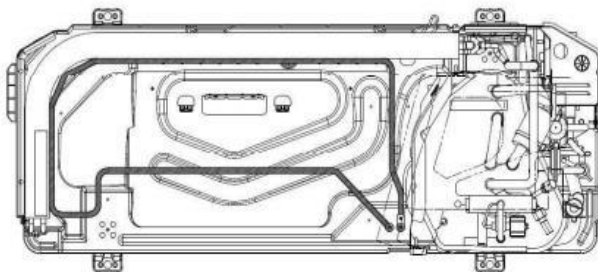
This revision includes the addition of a field supplied grommet into the 5/8" hole as identified in "red" text on page 2, step #3.

It has come to our attention that the necessary knockout is currently not available to route the wiring harness for the drain pan heater on the Daikin *Fit* (DZ6VS) and Amana S-series (ASZS6) 1-1/2- to 3-ton models. Please see the procedure below for proper installation and wire routing.

1. Disconnect power to the outdoor unit. Remove top, front and side panels.



2. Install drain pan heater on the bottom frame according to the drain pan heater Installation manual.  
1-1/2, 2 & 2-1/2 Ton Models      3 Ton Model



**(Continued on next page)**

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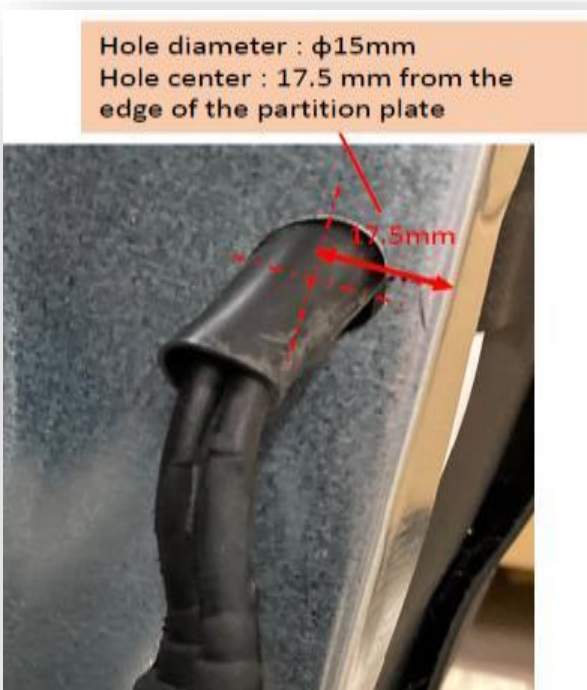
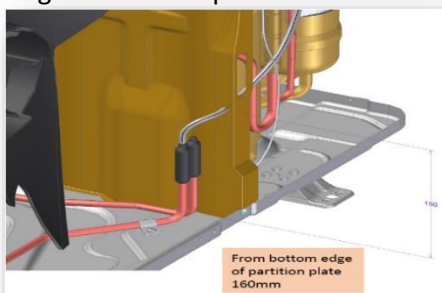
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3. Measure 6-1/4" (160 mm) from bottom edge of the partition plate and 11/16" (17.5 mm) from the edge of the partition plate. Drill a 5/8" (15 mm) hole at mark. After drilling, debur the hole to ensure there are no sharp edges. **Insert a field supplied 5/8" (15 mm) grommet into newly drilled hole.** Drilling a hole in the panel does not void manufacturer warranty.



Remove zip tie from drain pan heater.

- 4.



5. Slide the protection tube so the end of the tube sticks out from the wiring passthrough hole, around 7/16" (10 mm).



***(Continued on next page)***

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- Using field supplied zip tie, secure the wiring harness from the drain pan heater to the yellow wire of the reversing valve coil and route through the control box knockout. Ensure that there is no tension in the wiring routing.



- Plug in the wiring harness from the drain pan heater into plug X294 on the A2P board.



- Items other than those described in this bulletin should be assembled according to the Installation manual for the drain pan heater. Reinstall the front, top, and side panels on the equipment. Restore power the outdoor unit.



If you have technical questions, please call 1 -855-DAIKIN1, option 4, or e-mail [TechnicalServicesDaikin@daikincomfort.com](mailto:TechnicalServicesDaikin@daikincomfort.com)

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